

013797



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D5238-043**  
**Job Sheet 205319**



Part No: D5238-043

Job Qty: 1 pcs

Part Name: Lower Bracket, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/20

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 1/28/20

Type: Stock

Description:

Note: DWG REV B IPP REV:A 15.05.21 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

| Op No | Operation              | Qty | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------------------|-----|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                        |     |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Packaging 1 - Pick Kit | 1   |            | 1/28/20  | 0.00      | 0.00    | Packaging 1 - 1       |           |             |
|       |                        | pcs |            |          |           |         | Packaging 1 - 2       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 3       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 4       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 5       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 6       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 7       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 8       |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 9       |           | JAN 07 2020 |
|       |                        |     |            |          |           |         | Packaging 1 - 10      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 11      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 12      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 13      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 14      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 15      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 16      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 17      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 18      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 19      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 20      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 21      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 22      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 23      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 24      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 25      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 26      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 27      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 28      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 29      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 30      |           |             |
|       |                        |     |            |          |           |         | Packaging 1 - 31      |           |             |

PRIORITY

JAN 07 2020



Dart Aerospace Ltd.  
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Container No: S245450



Part: D5238 - 043

Job No: 205319

Serial No/Batch: S245450

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/07/20

Plex 1/7/20 1:59 PM Dart.Renwick.Jennife

|     |                             |          |         |           |                             |  |
|-----|-----------------------------|----------|---------|-----------|-----------------------------|--|
| 110 | Small Fab - 2 - B4B         | 1<br>pcs | 1/28/20 | 0.00 0.33 | Packaging 1 - 32            |  |
|     |                             |          |         |           | Packaging 1 - 33            |  |
|     |                             |          |         |           | Packaging 1 - 34            |  |
|     |                             |          |         |           | Packaging 1 - 35            |  |
|     |                             |          |         |           | Packaging 1 - 36            |  |
|     |                             |          |         |           | Packaging 1 - 37            |  |
|     |                             |          |         |           | Small Fab - 1 - B4B         |  |
|     |                             |          |         |           | Small Fab - 2 - B4B         |  |
|     |                             |          |         |           | Small Fab - 3 - B4B         |  |
|     |                             |          |         |           | Small Fab - 4 - B4B         |  |
|     |                             |          |         |           | Small Fab - 5 - B4B         |  |
|     |                             |          |         |           | Small Fab - 6 - B4B         |  |
|     |                             |          |         |           | Small Fab - 7 - B4B         |  |
|     |                             |          |         |           | Small Fab - 8 - B4B         |  |
| 120 | QC 5                        | 1<br>pcs | 1/28/20 | 0.00 0.00 | Small Fab - 9 - B4B         |  |
|     |                             |          |         |           | Small Fab - Various 1 - B4B |  |
|     |                             |          |         |           | QC 5 - 10                   |  |
|     |                             |          |         |           | QC 5 - 12                   |  |
|     |                             |          |         |           | QC 5 - 17                   |  |
|     |                             |          |         |           | QC 5 - 18                   |  |
|     |                             |          |         |           | QC 5 - 19                   |  |
|     |                             |          |         |           | QC 5 - 22                   |  |
|     |                             |          |         |           | QC 5 - 24                   |  |
|     |                             |          |         |           | QC 5 - 3                    |  |
|     |                             |          |         |           | QC 5 - 43                   |  |
|     |                             |          |         |           | QC 5 - 49                   |  |
|     |                             |          |         |           | QC 5 - 51                   |  |
|     |                             |          |         |           | QC 5 - 58                   |  |
| 130 | Packaging 3-1 - Stock - B4B | 1<br>pcs | 1/28/20 | 0.00 0.00 | QC 5 - 68                   |  |
|     |                             |          |         |           | QC 5 - 9                    |  |
|     |                             |          |         |           | QC 5 - 50                   |  |
|     |                             |          |         |           | QC 5 - 30                   |  |
|     |                             |          |         |           | QC 5 - 40                   |  |
|     |                             |          |         |           | QC 5 - 61                   |  |
|     |                             |          |         |           | QC 5 - 81                   |  |
|     |                             |          |         |           | Packaging 3 - 1 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 2 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 3 - B4B ✓     |  |
|     |                             |          |         |           | Packaging 3 - 4 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 5 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 6 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 7 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 8 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 9 - B4B       |  |
|     |                             |          |         |           | Packaging 3 - 10 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 11 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 12 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 13 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 14 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 15 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 16 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 17 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 18 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 19 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 20 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 21 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 22 - B4B      |  |
|     |                             |          |         |           | Packaging 3 - 23 - B4B      |  |

JAN 07 2020

JAN 07 2020  
DAS  
40  
9-89

DAS  
FLA Dock  
80  
9-89

JAN 08 2020

|                                                                                                                                                                                                                                    |                |                       |                            |                        |          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-----------------------|----------------------------|------------------------|----------|
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 24 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 25 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 26 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 27 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 28 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 29 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 30 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 31 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 32 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 33 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 34 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 35 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 36 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | Packaging 3 - 37 - B4B |          |
|                                                                                                                                                                                                                                    |                |                       |                            | 140 QC 21 - SA         | 1<br>pcs |
|                                                                                                                                                                                                                                    |                |                       |                            | QC 21 - SA - 70        |          |
|                                                                                                                                                                                                                                    |                |                       |                            | QC 21 - SA - 53        | DAS      |
| Part Op 100 - (Pick Kit)<br>Descriptions: 110 - (Small Fab)<br>120 - (QC5- Inspect part completeness to step on W/O)<br>130 - (Identify as per dwg & Stock Location: _____)<br>140 - (QC21- Final Inspection - Work Order Release) |                |                       |                            |                        |          |
| Job BOM                                                                                                                                                                                                                            |                |                       |                            |                        |          |
| Part / Item                                                                                                                                                                                                                        | Component Name | Quantity              | Operation                  | Container              |          |
| D5237-1                                                                                                                                                                                                                            | Bracket        | ST151<br>1 pcs (1 ea) | 100-Packaging 1 - Pick Kit | S135871                |          |
| D5245-5                                                                                                                                                                                                                            | Mounting Bolt  | GA132<br>1 pcs (1 ea) | 100-Packaging 1 - Pick Kit | S241800                |          |
| MS21209-F610                                                                                                                                                                                                                       | Helix-Coil     | ST295<br>1 Ea (1 ea)  | 100-Packaging 1 - Pick Kit | F7188542-1             |          |
| Job Allocations                                                                                                                                                                                                                    |                |                       |                            |                        |          |
| Operation                                                                                                                                                                                                                          | Component Part | Required              | Inventory                  | Allocated              |          |
| 100-Packaging 1 - Pick Kit                                                                                                                                                                                                         | D5237-1        | 1                     | 14                         | 0                      |          |
|                                                                                                                                                                                                                                    | D5245-5        | 1                     | 10                         | 0                      |          |
|                                                                                                                                                                                                                                    | MS21209-F610   | 1                     | 61                         | 0                      |          |
| Part Specifications                                                                                                                                                                                                                |                |                       |                            |                        |          |
| Specifications could not be found.                                                                                                                                                                                                 |                |                       |                            |                        |          |

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